

View Online at <https://aerobasegroup.com/nsn/4920-01-370-4909>

End Application:

B1-b aircraft age.

Special Features:

Tooling set c/o 2 starting drills, 2 starting reamers, 2 mandrels, 1 combination gage, 1 mandrel gage, 1 nose cap assembly, 100 flared split sleeves, 2 finish reamers; each tool kit should contain nine cb tooling sets for the following hole diameters: 3/16 (4-4-n), 16/64 (6-3-n), 21/64 (10-1-n), 23/64 (10-3-n), 1/4 (8-0-n), 17/64 (8-1-n), 19/64 (8-3-n), 25/64 (12-1-n), 13/32 (12-2-n); (4-4-n & 6-3-n will contain 1 additional final reamer each for use with applicable fasteners; each cwork-b1b kit contains the wci-hp 20 hand puller

Functional Description:

Used for repair of the shoulder longeron on the b1-b

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23800