

View Online at <https://aerobasegroup.com/nsn/4920-01-376-0156>

**Overall Length:**

4.000 feet

**Overall Height:**

4.500 feet

**Overall Width:**

2.167 feet

**Assembly Form:**

Knocked-down

**End Application:**

F-100-pw229 engine; hub, hpt assembly

**Work Holding Device Position Adjustability:**

Adjustable

**Special Features:**

Supersede p/n pwa57793

**Functional Description:**

Stand is of steel and aluminum construction consisting of a base fixture and details used in various configurations to assemble and disassemble the high turbine module; tasks to be accomplished with detail configurations are r&r 1st blade i.D. Airseal, r&r 1st disk front blade retainer, r&r 2nd stage disk & 1-2 spacer, assemble/disassemble 1st stage disk and hub, r&r 2nd stage disk, r&r 2nd stage rear blade retainer, r&r 1st blades without splitting rotor remove the tobi id airseal support ring @ depot & reinstall tobi id seal support ring with depot level local mfg tool; this stand includea a torque adapter used for removing & torquing the tiebolts

**Reference Data And Literature:**

Serd no. 6676

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T361-c