

View Online at <https://aerobasegroup.com/nsn/4920-01-376-0156>

Overall Length:

4.000 feet

Overall Height:

4.500 feet

Overall Width:

2.167 feet

Assembly Form:

Knocked-down

End Application:

F-100-pw229 engine; hub, hpt assembly

Work Holding Device Position Adjustability:

Adjustable

Special Features:

Supersede p/n pwa57793

Functional Description:

Stand is of steel and aluminum construction consisting of a base fixture and details used in various configurations to assemble and disassemble the high turbine module; tasks to be accomplished with detail configurations are r&r 1st blade i.D. Airseal, r&r 1st disk front blade retainer, r&r 2nd stage disk & 1-2 spacer, assemble/disassemble 1st stage disk and hub, r&r 2nd stage disk, r&r 2nd stage rear blade retainer, r&r 1st blades without splitting rotor remove the tobi id airseal support ring @ depot & reinstall tobi id seal support ring with depot level local mfg tool; this stand includea a torque adapter used for removing & torquing the tiebolts

Reference Data And Literature:

Serd no. 6676

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T361-c