NSN 4920-01-393-2429

Aircraft Engine Maintenance Fixture - Page 1 of 1



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End Application:	
Tf117-pw-100 engine	
Nominalheight:	
5.000 inches	
Nominaldiameter:	
26.000 inches	
Special Features:	
Fixture, tackweld; c/o circular aluminum plate with raised conical ramp along the outside diameter and	d four equally spaced lightening holes
interior to the ramp. Twenty-four pilot rings which accommodate twenty-four spider type clamps are pr	ess fitted into the conical surface. Six
aluminum I-shaped arm assemblies are welded together and secured to flat part of base	
Functional Description:	
Supports the combustion chamber when tackwelding the replacement nozzleguides	
Unpackaged Unit Weight:	
33.000 pounds	
Reference Data And Literature:	
SERD-:0-142-;RCN	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A505c0	