

View Online at <https://aerobasegroup.com/nsn/4920-01-393-2429>

**End Application:**

Tf117-pw-100 engine

**Nominalheight:**

5.000 inches

**Nominaldiameter:**

26.000 inches

**Special Features:**

Fixture, tackweld; c/o circular aluminum plate with raised conical ramp along the outside diameter and four equally spaced lightening holes interior to the ramp. Twenty-four pilot rings which accommodate twenty-four spider type clamps are press fitted into the conical surface. Six aluminum l-shaped arm assemblies are welded together and secured to flat part of base

**Functional Description:**

Supports the combustion chamber when tackwelding the replacement nozzleguides

**Unpackaged Unit Weight:**

33.000 pounds

**Reference Data And Literature:**

SERD-:0-142-;RCN

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A505c0