

View Online at <https://aerobasegroup.com/nsn/4920-01-393-2432>

End Application:

Tf117-pw-100 engine

Nominallength:

54.000 inches

Nominalwidth:

42.000 inches

Nominalheight:

49.000 inches

Special Features:

Fixture, drill - combustion chamber, rivet holes; fixture is a square machining table with four legs having an index pin to engage bushings in an upper mating orbital table. Pneumatic manifold for shop air and an electrical motor to pump coolant are attached to the lower table. A pedestal with air driven self feeding drill, bushing block, and coolant tube are secured to center of table

Functional Description:

Used to align and hold the combustion chamber liners for common rivet hole machining

Unpackaged Unit Weight:

1850.000 pounds

Reference Data And Literature:

SERD-:0-162-;RCN

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A505c0