

View Online at <https://aerobasegroup.com/nsn/4920-01-393-2432>

**End Application:**

Tf117-pw-100 engine

**Nominallength:**

54.000 inches

**Nominalwidth:**

42.000 inches

**Nominalheight:**

49.000 inches

**Special Features:**

Fixture, drill - combustion chamber, rivet holes; fixture is a square machining table with four legs having an index pin to engage bushings in an upper mating orbital table. Pneumatic manifold for shop air and an electrical motor to pump coolant are attached to the lower table. A pedestal with air driven self feeding drill, bushing block, and coolant tube are secured to center of table

**Functional Description:**

Used to align and hold the combustion chamber liners for common rivet hole machining

**Unpackaged Unit Weight:**

1850.000 pounds

**Reference Data And Literature:**

SERD-:0-162-;RCN

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A505c0