

View Online at <https://aerobasegroup.com/nsn/4920-01-393-2433>

**End Application:**

Tf117-pw-100 engine

**Nominalheight:**

6.500 inches

**Nominaldiameter:**

21.000 inches

**Special Features:**

Fixture, machine - hpt 17th stage sealing ring; c/o steel assembly c/o a circular base with a support ring doweled and bolted on outer diameter. A threaded support post is attached to the center of a circular base. Flange nut fastens a clamp to the support post. Ring supports the flange of the engine air sealgin ring during machining

**Functional Description:**

Holds high pressure compressor 17th stage air sealing ring in a fixed position during honeycomb removal machining and post-plasma spray repair machining

**Unpackaged Unit Weight:**

140.000 pounds

**Reference Data And Literature:**

SERD-:0-485-;RCN

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A505c0