

View Online at <https://aerobasegroup.com/nsn/4920-01-393-2433>

End Application:

Tf117-pw-100 engine

Nominalheight:

6.500 inches

Nominaldiameter:

21.000 inches

Special Features:

Fixture, machine - hpt 17th stage sealing ring; c/o steel assembly c/o a circular base with a support ring doweled and bolted on outer diameter. A threaded support post is attached to the center of a circular base. Flange nut fastens a clamp to the support post. Ring supports the flange of the engine air sealgin ring during machining

Functional Description:

Holds high pressure compressor 17th stage air sealing ring in a fixed position during honeycomb removal machining and post-plasma spray repair machining

Unpackaged Unit Weight:

140.000 pounds

Reference Data And Literature:

SERD-:0-485-;RCN

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A505c0