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End Application:

C-17 aircraft engine f117-pw-100

Nominallength:

10.600 inches

Nominalwidth:

6.800 inches

Nominalheight:

8.400 inches

Special Features:

Fixture, machining consists of steel base plate and a vertical support plate with locating pads, pins, clamps, and a setting block

Functional Description:

Fixture is required to hold a 3rd stage turbine vane cluster while machining the anti-rotation slot on the inner buttress after weld repair

Unpackaged Unit Weight:

34.000 pounds

Reference Data And Literature:

Serd no. 1411

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A505c0