

View Online at <https://aerobasegroup.com/nsn/4920-01-439-3734>

End Application:

F110-ge-100/129/400 and f118-ge-100 aircraft engine age

Special Features:

C/o an aluminum mtg plate; steel sleeve; aluminum sleeve; aluminum cover. The mtg plate serves to mount the fixture to the machine table. The steel sleeve supports the fan shaft and masks the shaft inner diameter aft of the forward pilot diameter. The aluminum sleeve masks the shaft outer diameter. The cover masks the shaft inner diameter forward of the pilot diameter

Functional Description:

During overhaul it may be necessary to thermal spray repair the aft fan shaft forward pilot diameter. It is necessary to mask all surfaces adjacent to the repair surface and support the shaft during the thermal-spray repair operation. This reusable fixture performs these functions

Reference Data And Literature:

Serd no. 6015

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A505c0