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**End Application:**

Supports repair of p/n 1276m31p02, nsn 2840-01-147-2670, blade stage 1; engine f101-ge-102

**Functional Description:**

Used to hold and position the stage 1 fan rotor blade so that accurate machining can be performed; will clamp the blade dovetail at one end and the airfoil near the tip shroud end to restrain blade to configurations and position for machining a concave side; a special end mill cutter is provided with this fixture and three .625-11 life eye holes are located in the base for handling the fixture

**Reference Data And Literature:**

2j-f101-3-06 wp 046 00; contract f33657-95-c-0055, serd 6085

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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