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**End Application:**

F101-ge-102/f110-ge-100/129/400 f118-ge-100 engines

**Nominallength:**

3.500 inches

**Nominalwidth:**

4.000 inches

**Nominalheight:**

4.000 inches

**Special Features:**

C/ohardened steel base, top plate, spacer, front support & centering ring, 4 screws, 4 nuts

**Functional Description:**

To position replacement secondaryswirl nozzle flange for welding/distortion of flange during weld operation

**Reference Data And Literature:**

Serd no 2217

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A505c0