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**End Application:**

F100-pw-229 aircraft engine

**Nominal length:**

10.500 inches

**Nominal width:**

9.000 inches

**Nominal height:**

5.200 inches

**Special Features:**

Lc/o steel base plate w/upright details attached to it by dowel and screw construction. A support plate; locating pin; clamp assembly w/2 rest buttons; locating block; set block w/removable electrode guide; misc hardware

**Functional Description:**

The 10th-12th stage compressor segment requires reoperation at the 10th stage stator to add an anti-rotation slot to accept a welded stop for the inner shrouds. Edm fixture positions and holds the segment with the slot parallel to the base of the fixture during machining; a detail shank, guide, and 2 electrodes are included with the fixture

**Reference Data And Literature:**

Serd 7852; to 2j-f100-94

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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