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**End Application:**

F101-ge102 engine

**Functional Description:**

During overhaul of low pressure turbine stage 1 nozzle support, welding operations are required for repair of cracks and weld build-up of worn forward surfaces/used to prevent thermal distortion of part during welding operations/c/o 1.875 in thick base ring w/37 in outer dia/30in inner dia/10 hook clamps and 3 jackscrews/weight 208.5lbs

**Reference Data And Literature:**

Serd no 6009

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A505c0