

View Online at <https://aerobasegroup.com/nsn/4920-01-448-0665>

**End Application:**

Supports repair of p/n 9321m62g11, nsn 2840-01-173-5491, frame, front; engine f101-ge-102

**Nominalheight:**

5.000 inches

**Nominaldiameter:**

57.000 inches

**Special Features:**

This tack weld fixture c/o a mildsteel base plate with 14 strap clamp assemblys. And locator blocks as required; contract f33657-95-c-0055, serd 6147, drawing name=fixture, tack weld, strut caps-front frame

**Functional Description:**

This fixture required to properlyposition the replacement strut caps for the tack welding process

**Reference Data And Literature:**

2j-f101-3-06, wp 027 00

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A505c0