

View Online at <https://aerobasegroup.com/nsn/4920-01-462-0838>

End Application:

F100-pw-100/200/220/220e engine

Nominallength:

18.000 inches

Nominalheight:

2.750 inches

Special Features:

Name on serd fixture, drill-shroudcompressor stator 4th stage assembly rear

Functional Description:

6used to locate and secure the 4thstage shroud when machining (32) oversized holes and scallops. This fixture will include a flip/flop feature enabling the operator to drill the holes through the top plate and mill the scallops through the bottom plate

Reference Data And Literature:

Serd no 8420

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A505c0