

View Online at <https://aerobasegroup.com/nsn/4920-01-462-0843>

End Application:

F100-pw-100/200/220/220e engine

Nominalheight:

1.500 inches

Nominaldiameter:

17.250 inches

Special Features:

Name on serd fixture, drill-shroudcompressor stator 4th stag (front)

Functional Description:

4used to locate and secure the 4thstage shroud when machining (32)oversized holes and scallops. This fixture will include a flip/flop feature enabling the operator to drill the holes through the top plate and mill the scallops through the bottom plate

Reference Data And Literature:

Serd 8419

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A505c0