

View Online at <https://aerobasegroup.com/nsn/4920-01-462-0843>

**End Application:**

F100-pw-100/200/220/220e engine

**Nominalheight:**

1.500 inches

**Nominaldiameter:**

17.250 inches

**Special Features:**

Name on serd fixture, drill-shroudcompressor stator 4th stag (front)

**Functional Description:**

4used to locate and secure the 4thstage shroud when machining (32)oversized holes and scallops. This fixture will include a flip/flop feature enabling the operator to drill the holes through the top plate and mill the scallops through the bottom plate

**Reference Data And Literature:**

Serd 8419

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A505c0