

View Online at <https://aerobasegroup.com/nsn/4920-01-466-6230>

End Application:

F100-pw-229

Nominalheight:

6.000 inches

Nominaldiameter:

40.000 inches

Special Features:

Fixture, machining-2nd stage fan, air seal.Consists of circular steel base housing a hydraulic chuck, base hold down clamps, and upright support posts

Functional Description:

Fixture is required to machine 2nd stage fan air seal p/n 4075236 for plasma coat repair of a worn outer snapdiameter. Hydraulic chuck of fixture locates, holds, and rounds up the rear flange. Mechanical sliding jaws of upper fixture round up the forward flange.Integrity of the hydraulic chuck is verified using pwa72099 machine master

Reference Data And Literature:

Serd 8689

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A505c0