

View Online at <https://aerobasegroup.com/nsn/4920-01-466-7759>

End Application:

F100-pw-229

Nominal length:

80.000 inches

Nominal width:

40.000 inches

Nominal height:

69.000 inches

Special Features:

Fixture weld-fan case assembly, 1st, 2nd, 3rd stage vane lugs

Functional Description:

Fixture is used to round up and hold the fan case assembly during weld repair build up of the 1st, 2nd, and 3rd stage vane lugs. Detail chill plates and rings (copper) are provided to dissipate local heat during welding to minimize fan case distortion. Basic fixture is contained on a portable stand having multi-positioning and locking features

Reference Data And Literature:

Serd 8789

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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