

View Online at <https://aerobasegroup.com/nsn/4920-01-468-1100>

Overall Width:

1.000 inches

Overall Length:

6.000 inches

Overall Height:

2.000 inches

End Application:

F-100-pw-229

Product Name:

Adapter, polish-3rd stage turbine disk, inner pressure face

Special Features:

Ispecial pwa71985 polish adapter attaches to pwa71884 reciprocating arm and has a broach slot profile required-to polish the slot inner pressure face surface; name was adapter assembly, interface device

Functional Description:

Adapter is required to polish 3rd-stage turbine disk p/n 4084103 to restore disk broach slot inner pressure face surface for eddy current inspection (eci), adapter is used with the turbine disk installed in pwa 71975 fixture, mounted on pwa71990 reciprocating polish machine. Adapter c/o a tool body having a connector for a polish machine arm. A controlled travel hinge plate retains double sided tape and micro mesh polishing abrasive (600 grit)

Reference Data And Literature:

F33657-97-c0017, serd 8546

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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