

View Online at <https://aerobasegroup.com/nsn/4920-01-468-3215>

End Application:

F100-pw-220/220e

Nominalheight:

9.500 inches

Nominaldiameter:

22.000 inches

Special Features:

Drawing name=fixture, polish-compressor disks 9th, 11th, and 13th stages

Functional Description:

Fixture is required to polish inner and outer webs of p/n 406710 (9th stage), 4067111(11th stage). Or 4067113(13th stage), compressor disks to restore surfaces for eddy current inspection(eci) . Used to position and hold the disks with aft end up on pwa71991 polish machine rotary table. Web surfaces are polished using special pwa polish adapters as shown on sheet 2. Cip task 41-419r0982

Unpackaged Unit Weight:

120.000 pounds

Reference Data And Literature:

F33657-97-c-0017, serd 8637

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A505c0