## NSN 4920-01-468-6735

No Fiig: A23800

Interface Device Holding Fixture Assembly - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/4920-01-468-6735 **End Application:** F-100-pw-229 **Unpackaged Unit Length:** 30.200 inches **Unpackaged Unit Width:** 30.200 inches **Unpackaged Unit Height:** 27.000 inches **Cubic Measure:** 24625.080 cubic inches **Product Name:** Fixture, machine-drum rotor, rear-compressor **Functional Description:** Pwa72389 fixture is required to position and hold rear compressor drum rotor p/n 4080102 shaft end "up" on pwa71991 rotating or pwa71990 reciprocating polish machines. Pwa71991 machine set up is required when polishing outer-diameter weld joints using adapters pwa72384 (7th stage), pwa72385 (8th-13th stages), pwa72386 (rear cone), and pwa72387 (shaft joint). Pwa71990 machine set-up is required when polishing 7th stage broach slots using adapters pwa72390/72428 **Unpackaged Unit Weight:** 360.000 pounds **Reference Data And Literature:** F33657-97-c-0017, serd 9031 Shelf Life: N/a **Unit Of Measure:** Demilitarization: