

View Online at <https://aerobasegroup.com/nsn/4920-01-468-9425>

**End Application:**

F100-pw-220/220e

**Nominalheight:**

9.500 inches

**Nominaldiameter:**

22.000 inches

**Special Features:**

Serd namefixture, polish-compressor, 2nd stage air seal rails, 13th stage compressor disk bore

**Functional Description:**

Wrequired to position and hold 13th stage compressor disk p/n 4067113 forward end "up" or 2nd stage air seal p/n 4079079 aft end "up" on pwa71991 rotating polish machine. Positions the disk for polish of aft inner web using pwa71935/72052 polish adapters, outer diameter web using pwa72053 polish adapter or inner diameter bore using pwa71899 polish adapter. Also positions 2nd stage air seal for polish of the (4) outer diameter rails using pwa72041 polish adapter. Cip task 41-419r0982

**Unpackaged Unit Weight:**

120.000 pounds

**Reference Data And Literature:**

F33657-97-c-0017, serd 8624

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A505c0