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End Application:

F100-pw-229 engine

Nominal length:

2.000 inches

Nominal width:

0.620 inches

Nominal height:

0.813 inches

Functional Description:

Required to spot weld replacement honeycomb air seals on 12th stage compressor stator segments p/n 4080382 to retain them in place during braze cycle. Fixture is a commercial standard copper electrode modified by machining special grooved steps that accept the radial outer diameter profile of a stator segment fixture (electrode) provides full electrical contact to the outer shroud during resistance weld operation

Unpackaged Unit Weight:

1.000 pounds

Reference Data And Literature:

Serd no 8943

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A505c0