

View Online at <https://aerobasegroup.com/nsn/4920-01-469-2196>

**End Application:**

F100-pw-229 engine

**Nominallength:**

2.000 inches

**Nominalwidth:**

0.620 inches

**Nominalheight:**

0.813 inches

**Functional Description:**

Required to spot weld replacement honeycomb air seals on 12th stage compressor stator segments p/n 4080382 to retain them in place during braze cycle. Fixture is a commercial standard copper electrode modified by machining special grooved steps that accept the radial outer diameter profile of a stator segment fixture (electrode) provides full electrical contact to the outer shroud during resistance weld operation

**Unpackaged Unit Weight:**

1.000 pounds

**Reference Data And Literature:**

Serd no 8943

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A505c0