

View Online at <https://aerobasegroup.com/nsn/4920-01-469-2815>

End Application:

F118-ge-100

Nominal length:

60.000 inches

Nominal width:

70.000 inches

Nominal height:

18.000 inches

Special Features:

Serd name=fixture assembly, vacuum bond, igv flap coating; consists of cradle to support each of the 13 vanes in an engine set; 2 vacuum bag (actual & test run) ; a base plate

Functional Description:

Positions engine part in proper attitude for bonding using a reusable vacuum bag in an autoclave curing process

Unpackaged Unit Weight:

450.000 pounds

Reference Data And Literature:

F33657-86-c-2040, serd 6249

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

A505c0