

View Online at <https://aerobasegroup.com/nsn/4920-01-469-2815>

**End Application:**

F118-ge-100

**Nominallength:**

60.000 inches

**Nominalwidth:**

70.000 inches

**Nominalheight:**

18.000 inches

**Special Features:**

Serd name=fixture assembly, vacuum bond, igv flap coating; consists of cradle to support each of the 13 vanes in an engine set; 2 vacuum bag (actual & test run) ; a base plate

**Functional Description:**

Positions engine part in proper attitude for bonding using a reusable vacuum bag in an autoclave curing process

**Unpackaged Unit Weight:**

450.000 pounds

**Reference Data And Literature:**

F33657-86-c-2040, serd 6249

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0