

View Online at <https://aerobasegroup.com/nsn/4920-01-469-6109>

End Application:

F-100-pw-229

Unpackaged Unit Length:

9.000 inches

Unpackaged Unit Width:

0.500 inches

Unpackaged Unit Height:

1.500 inches

Product Name:

Adapter, polish-drum rotor, rear compressor, 7th stage broach slot

Special Features:

Polish adapter c/o a delrin body with upper driver connected to a spring loaded aisi 4140 side plate having an outer profile of the 7th stage compressor disk broach slot bottom surface

Functional Description:

Dpwa72390 adapter is required to polish rear compressor drum rotor p/n 4080102 at the 7th stage broach slot bottom surface for eddy current inspection (eci). Drum rotor will be installed in pwa72389 fixture with shaft end "up" on pwa71990 reciprocating polish machine adapter c/o of a tool body that connects to a polish machine arm at the top driver end. A spring loaded side plate retains adhesive foam tape and (600 grit) micro-mesh polishing abrasive

Reference Data And Literature:

F33657-97-c-0017, serd 9032

Supplementary Features:

Ref: cip 506 task number 469

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A23800