

View Online at <https://aerobasegroup.com/nsn/4920-01-469-6111>

**End Application:**

F118-ge-100

**Nominalwidth:**

18.000 inches

**Nominaldiameter:**

54.000 inches

**Special Features:**

C/o vacuum bag made of silicone elastomer approx. .06-.08 thick, conforming to the shape of the front frame and its supporting hardware. Base plate 1 inch thick aluminum and 52.5 inch diameter. Bolted to the base plate is an inner support ring 11.6 outside diameter and rises approx. 4.68 inches from the base plate. It has a close fitting diameter machined into its top plate to locate and support the front frame at the flange on the frame aft hub diameter

**Functional Description:**

Fixture assembly is required to position the engine part in its proper attitude for bonding by using a reusable vacuum bag in an autoclave curing process

**Unpackaged Unit Weight:**

450.000 pounds

**Reference Data And Literature:**

F33657-86-c-2040, serd no 6248

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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