NSN 4920-01-469-6111

Aircraft Maintenance Bonding Jig - Page 1 of 1



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End Application:
F118-ge-100
Nominalwidth:
18.000 inches
Nominaldiameter:
54.000 inches
Special Features:
C/o vacuum bag made of silicone elastometer approx0608 thick, conforming to the shape of the front frame and its supporting hardward
Base plate 1 inch thick aluminum and 52.5 inchin diameter. Bolted to the base plate is an inner support ring 11.6 outside diameter and rises
approx.4.68 inches from the base plate. It has a close fitting diameter machined into its top plate to locate and support the front frame at the
flange on the frame aft hubdiameter
Functional Description:
Fixture assembly is required to position the engine part in its proper attitude for bonding by using a reuable vacuum bag in an autoclave
curing process
Unpackaged Unit Weight:
450.000 pounds
Reference Data And Literature:
F33657-86-c-2040, serd no 6248
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:
No
Fiig:
A505c0