

View Online at <https://aerobasegroup.com/nsn/4920-01-470-0475>

**End Application:**

F100-pw-229 engine

**Nominallength:**

2.000 inches

**Nominalwidth:**

0.620 inches

**Nominalheight:**

0.813 inches

**Functional Description:**

Required to spot weld replacement honeycomb air seals on 8th stage compressor stator segments to retain them in place during a braze cycle. Fixture is a commercial standard copper electrode modified by machining special grooved steps that accept the radial outer diameter profile of a stator segment. Fixture provides full electrical contact to the outer shroud during resistance weld operations

**Reference Data And Literature:**

Serd no 8902

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0