

View Online at <https://aerobasegroup.com/nsn/4920-01-470-2492>

End Application:

F100-pw-229, engine

Nominallength:

2.000 inches

Nominalwidth:

0.600 inches

Nominalheight:

0.800 inches

Functional Description:

Required to spot weld replacement honeycomb air seals on 7th stage compressor stator segments to retain them in place during a braze cycle. Fixture is a commercial standard copper electrode modified by machining special grooved steps that accept the radial outer diameter profile of a stator segment. Fixture (electrode) provides full electrical contact to the outer shroud during resistance weld operation. Fixture supplements standard welding equipment

Reference Data And Literature:

Serdno 8897

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A505c0