

View Online at <https://aerobasegroup.com/nsn/4920-01-470-2492>

**End Application:**

F100-pw-229, engine

**Nominallength:**

2.000 inches

**Nominalwidth:**

0.600 inches

**Nominalheight:**

0.800 inches

**Functional Description:**

Required to spot weld replacement honeycomb air seals on 7th stage compressor stator segments to retain them in place during a braze cycle. Fixture is a commercial standard copper electrode modified by machining special grooved steps that accept the radial outer diameter profile of a stator segment. Fixture (electrode) provides full electrical contact to the outer shroud during resistance weld operation. Fixture supplements standard welding equipment

**Reference Data And Literature:**

Serdno 8897

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0