

View Online at <https://aerobasegroup.com/nsn/4920-01-470-2525>

End Application:

F100-pw-229, engine

Nominallength:

2.000 inches

Nominalwidth:

0.600 inches

Nominalheight:

0.800 inches

Functional Description:

Required to spot weld replacement honeycomb air seals on 3rd stage turbine air sealing ring segment to retain it in place during a braze cycle. Fixture is a commercial standard copper electrode modified by machining sopecail grooved steps that accept the outer radial diameter profile of the ring segment. Fixture (electrode) provides full electrical contact to the outer shroud during resistance weld operation. Fixture supplements standard welding equipment

Reference Data And Literature:

Serd no 8912

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A505c0