

View Online at <https://aerobasegroup.com/nsn/4920-01-472-9106>

End Application:

F-100-pw-229 engine

Nominalheight:

7.500 inches

Nominaldiameter:

39.000 inches

Special Features:

Fixture c/o circular steel base, lower locator ring, and a riser ring that supports an upper sub base with expanding segmented jaws

Functional Description:

Fixture is required for weld repair of the forward surfaces and outer diameter surface wear on the 2nd stage fan air seal, ref p/n 4075236; the inner diameter step on the base locates and rounds-up the aft inner diameter step of the air seal; the top expanding jaws round-up the air seal forward inner diameter with jaw material absorbing heat during welding

Unpackaged Unit Weight:

465.000 pounds

Reference Data And Literature:

Serd 9085

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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