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End Application:

F-100, pw 229 eng

Nominalheight:

8.500 inches

Nominaldiameter:

39.000 inches

Special Features:

C/o circular steel base, lower locator ring, and a riser ring that supports an upper sub-base with expanding segmented jaws ref cip repair task 310-70y

Functional Description:

Fixture is required for weld repair of (52) anti-rotation lugs on the 1st stage fan air seal p/n 4075235 or p/n 4081566 the inner diameter step on the base locates and rounds-up the forward outer diameter snap of the air seal the top expanding jaws round up the aft diameter and absorb heat during welding

Reference Data And Literature:

F33657-97-c-0017, serd9078

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

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