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**End Application:**

F-100, pw 229 eng

**Nominalheight:**

8.500 inches

**Nominaldiameter:**

39.000 inches

**Special Features:**

C/o circular steel base, lower locator ring, and a riser ring that supports an upper sub-base with expanding segmented jaws ref cip repair task 310-70y

**Functional Description:**

Fixture is required for weld repair of (52) anti-rotation lugs on the 1st stage fan air seal p/n 4075235 or p/n 4081566 the inner diameter step on the base locates and rounds-up the forward outer diameter snap of the air seal the top expanding jaws round up the aft diameter and absorb heat during welding

**Reference Data And Literature:**

F33657-97-c-0017, serd9078

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0