

View Online at <https://aerobasegroup.com/nsn/4920-01-473-3215>

End Application:

F100-pw-10 (3) /-200/-220/-220e engines

Nominal length:

14.000 inches

Nominal width:

12.000 inches

Nominal height:

8.000 inches

Special Features:

Serd name: fixture, machine, 3rd stage turbine vane, outer platform le foot

Functional Description:

Used in repair of 3rd stage turbine vane 4084183 (typical) for wear greater than 0.010 as determined by inspection. Used after weld repair build-up to restore the vane outer platform leading edge foot to service dimension. Fixture positions and holds the vane at datum points, has a pivot arm to provide radial swing, and has a set block/indicator gage to measure in process machining

Unpackaged Unit Weight:

60.000 pounds

Reference Data And Literature:

Serd 9014

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A505c0