

View Online at <https://aerobasegroup.com/nsn/4920-01-473-8241>

End Application:

F-100, pw229engine

Nominallength:

1.500 inches

Nominalwidth:

1.500 inches

Nominalheight:

2.000 inches

Special Features:

A container is provided to protect the fixture during storage

Functional Description:

Pwa72212 is required when puddle welding 9thstage stator segment p/n 4079089 fixture is used after featherseal slot has been machined for weld prep, pwa72212 locates and clamps to the stator segment adjacent to the airfoil section and dissipates weld heat away from the airfoils. The copper body of the fixture is water cooled, copper inlet and outlet tubes are brazed to the body ref cip repair task 311-88y

Reference Data And Literature:

Serd 8812

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

A505c0