

View Online at <https://aerobasegroup.com/nsn/4920-01-478-1772>

**End Application:**

F-414 engine

**Functional Description:**

Item is required to restrain the hpc igv's during assembly of the hpc stator; a 180 degrees vane holder with 28 slots, microsolv coated to protect vanes from damage, a stud with a hand knob at each end to attach the retaining bar, 2 blocks on bar support a vane retainer

**Reference Data And Literature:**

Serd no 0216

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mlr

**Fig:**

A505c0