

View Online at <https://aerobasegroup.com/nsn/4920-01-482-7570>

**End Application:**

F100-pw-220, 220e engine

**Nominal length:**

20.000 inches

**Nominal width:**

20.000 inches

**Nominal height:**

7.000 inches

**Functional Description:**

Fixture is required to position and hold 4th stage turbine disk p/n 4084014 with forward of aft end up on pwa71991 rotating polish machine for surface polish of front id wall using polish adapter pwa72461 from id bore using pwa72460 adapter, front/rear middle web using pwa72459 adapter, or rear id web using pwa72447 adapter

**Reference Data And Literature:**

Serd no. 9107

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A505c0