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End Application:

F100-pw-229 engine

Functional Description:

Fixture is required for weld repair of the inner diameter of fuel nozzle boss holes on diffuser case p/n 4083830. Adapter c/o a copper chill plate with cooling water passages, inlet and outlet fittings, and clamping screws with fingers with knobs. Adapter is clamped to 3 adjacent bosses during weld repair and used to minimize heat distortion during weld operation to repair inner diameter of bosses; 12.0 in long; 3.0 in high; 2.83 in wide

Reference Data And Literature:

Serd no. 9131

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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