

View Online at <https://aerobasegroup.com/nsn/4920-01-492-3299>

**End Application:**

F100-pw-220, 220e engine

**Nominallength:**

20.000 inches

**Nominalheight:**

4.000 inches

**Functional Description:**

Fixture is required to polish the 1st stage turbine air seal to restore knife edge seal surfaces and inner bolt hole radius for eddy current inspection. Fixture is installed on the rotating table of pwa71991 polish machine. The aft ourter diameter of the air seal locates on the snap diameter of the fixture to position the air seal with forward end up

**Reference Data And Literature:**

Serd no 9104

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0