

View Online at <https://aerobasegroup.com/nsn/4920-01-492-3299>

End Application:

F100-pw-220, 220e engine

Nominallength:

20.000 inches

Nominalheight:

4.000 inches

Functional Description:

Fixture is required to polish the 1st stage turbine air seal to restore knife edge seal surfaces and inner bolt hole radius for eddy current inspection. Fixture is installed on the rotating table of pwa71991 polish machine. The aft ourter diameter of the air seal locates on the snap diameter of the fixture to position the air seal with forward end up

Reference Data And Literature:

Serd no 9104

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A505c0