

View Online at <https://aerobasegroup.com/nsn/4920-01-492-6558>

**End Application:**

F100-pw-229 engine

**Nominalheight:**

2.500 inches

**Nominaldiameter:**

21.000 inches

**Functional Description:**

Required for plasma spray repair of 2nd stage turbine retaining plate at a worn inner snap diameter and aft face that contact turbine blade retainig plate at engine assembly. Locates and clamps outer diameter flange of retaining plate during machining of inner diameter repair areas

**Reference Data And Literature:**

Serd 9304

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0