

View Online at <https://aerobasegroup.com/nsn/4920-01-492-7098>

**End Application:**

F100-pw-229

**Nominal length:**

14.300 inches

**Nominal width:**

8.000 inches

**Nominal height:**

11.800 inches

**Special Features:**

Mfg name fixture, fusion weld - augmentor igniter flameholder assembly, c/o steel base plate with 2 long length core gutter locator blocks, and a vertical support post that provides a platform for an upper multi-purpose locator block. The upper locator block contains a variable positioning block forend of short length fan saddle/gutter configurations

**Functional Description:**

Fixture is used for weld repair of p/n 4071179, augmentor igniter flameholder assembly. Repair consists of weld of replacement saddle to gutter. Fixture is used to support and locate 4 configurations of saddle/gutter as a subassembly during weld operation

**Reference Data And Literature:**

Serd 9487, t.O.2j-f100-53-5

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A505c0