

View Online at <https://aerobasegroup.com/nsn/4920-01-492-7098>

End Application:

F100-pw-229

Nominallength:

14.300 inches

Nominalwidth:

8.000 inches

Nominalheight:

11.800 inches

Special Features:

Mfg name fixture, fusion weld - augmentor igniter flameholder assembly, c/o steel base plate with 2 long length core gutter locator blocks, and a vertical support post that provides a platform for an upper multi-purpose locator block. The upper locator block contains a variable positioning block forend of short length fan saddle/gutter configurations

Functional Description:

Fixture is used for weld repair of p/n 4071179, augmentor igniter flameholder assembly. Repair consists of weld of replacement saddle to gutter. Fixture is used to support and locate 4 configurations of saddle/gutter as a subassembly during weld operation

Reference Data And Literature:

Serd 9487, t.O.2j-f100-53-5

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

A505c0