

View Online at <https://aerobasegroup.com/nsn/4920-01-495-8500>

End Application:

F100-pw-229 engine

Specific Usage Design:

Enables machining filled damaged slot to original dimensions

Nominal length:

2.500 inches

Nominal width:

2.500 inches

Nominal height:

6.500 inches

Special Features:

Serd name: fixture, drill jig, aft slot

Functional Description:

Used to locate, drill and ream a hole 0.295 to 0.305 in dia and 0.390 to 0.400 in deep in the 9th stage compressor case aft flange to accommodate a AMS 4975 Ti pin after repair

Unpackaged Unit Weight:

7.000 pounds

Reference Data And Literature:

Serd 8963; to 2j-f100-53-7

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

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