

View Online at <https://aerobasegroup.com/nsn/4920-01-495-8500>

**End Application:**

F100-pw-229 engine

**Specific Usage Design:**

Enables machining filled damaged slot to original dimensions

**Nominallength:**

2.500 inches

**Nominalwidth:**

2.500 inches

**Nominalheight:**

6.500 inches

**Special Features:**

Serd name: fixture, drill jig, aft slot

**Functional Description:**

Used to locate, drill and ream a hole 0.295 to 0.305in diaand 0.390 to 0.400 in deep in the 9th stage compressor case aft flange to accomodate a ams 4975 ti pin after repair

**Unpackaged Unit Weight:**

7.000 pounds

**Reference Data And Literature:**

Serd 8963; to 2j-f100-53-7

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fiig:**

A505c0