

View Online at <https://aerobasegroup.com/nsn/4920-01-501-5286>

**End Application:**

F101-ge-102 engine

**Nominallength:**

38.000 inches

**Nominaldiameter:**

54.250 inches

**Special Features:**

Serd name: fixture, weld, liner exhaust duct; large circular base including 4 plates connected to an upper ring. Includes 18 expanding arms to support liner and aft ring during welding; 2 aluminum clamping rings to reduce welding heat; large ring to align aft hanger ring and duct liner; argon manifold; 3 clamping and 3 locating blocks to position duct liner

**Functional Description:**

Used during overhaul if aft ring hangers require replacement and machining

**Unpackaged Unit Weight:**

1400.000 pounds

**Reference Data And Literature:**

Serd 6293

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A505c0