

View Online at <https://aerobasegroup.com/nsn/4920-01-502-9770>

End Application:

Tf39 aircraft engine

Nominal length:

4.760 inches

Nominal width:

3.870 inches

Nominal height:

4.750 inches

Special Features:

Drawing name heat sink fixture, housing, sump - turbine rear frame, c/oa support assembly w/ 3 hand retractable spring plungers (cl-6-hrp) which fasten the support assembly (1c7257p02) to the sump housing. The heat sink block (1c7257p03) is bolted to the support assembly by means of a shoulder bolt (90298a589). A compression spring ass (1986k14) maintains a force between the support assembly and the heat sink block. This forces the heat sink against the outside wall of the sump. Material steel per sae 1010-1030 surface treatment black oxide per ams 2485 or black phosphate per ams 2481 used on nsn 2840-00-231-2070 p/n 074829698m11g03

Functional Description:

Fixture is used as a heat sink during weld repair of lube pad and associated tube extension on forward end of the sump housing

Reference Data And Literature:

Serd 6360, dwg in ocalc jedmics

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A505c0