

View Online at <https://aerobasegroup.com/nsn/4920-01-518-7423>

End Application:

Tf39 engine

Nominallength:

2.125 inches

Product Name:

Holding fixture, grit blast-blade, hpt rotor stage 1 lead

Nominalwidth:

2.750 inches

Nominalheight:

1.250 inches

Special Features:

Requested name - holding fixture, blast - material - urethane, used with 1c7268g01 fixture, x-ray blade, hpt rotor, 2r1041g01 and g04 rack, 2r1573g01 fixture, edm-tip cap-blade, hpt rotor, 2r1574g01 masking fixture, shot peenstg 1 hpt rotor blade, 2r1577g01 fixture air flow-stg 1 hptrotor blade, lead, 2r1579 airflow diagram, blade, hpt rotor- stg 1, lead and trail, 2r1580g01 fixture backflush, blade-stg 1 hpt, 2r1581g01 flow fixture, water -blade, hpt rotor stg 1, 2r1582g01 fixture, inspection, grind -blade hpt rotor stg 1

Functional Description:

Fixture is used during the repair of the tf39 ht90 blade, to mask the dovetails of the blade (1807m20g01) during the grit blast process

Reference Data And Literature:

Serd 6471

Relationship To Similar Equipment:

Similar to fixture aircraft maintenance -4920-01-5128-0026 except for type of part it protects

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

Yes - demil/mli

Fiig:

A505c0