

View Online at <https://aerobasegroup.com/nsn/4920-01-523-1602>

**End Application:**

F100-pw-100/200/220/220e/229 aircraft engines

**Product Name:**

Kit, drill jig-augmentor duct

**Functional Description:**

Set of 9 drill jigs and hardware used to locate and drill welded repair holes on forward and aft sides of augmentor duct in different arcs of the circumference

**Reference Data And Literature:**

Serd 9835; to 2j-f100-53-10

**Supplementary Features:**

Each drill jig is 6.00in x 2.00 x 3.00 and 3.0lb and made of aisi a2 tool steel

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A23800